

AMK inc PRODUCTS







 THE FERRY CAP & SET SCREW COMPANY BOSTON, MASS. U.S.A.	 MACLEAN-FOGG COMPANY MUNDLEIN, ILLINOIS 60060	 6023548 1000 SEP 27 1968	 SEMS
 STANSREW FASTENERS STANBROOK, CONNECTICUT	 TINNERMAN PRODUCTS, INC. CLEVELAND OHIO	 You Can't Beat Garrett GEORGE K. GARRETT CO. Piquette, OHIO, U.S.A.	 EATON RUBENSON DIVISION RATISBOLA, OHIO, U.S.A. Products of Creative Research
 Specialty Screw Corp. 5350 HOFFMAN ROAD ROCKFORD, ILLINOIS 61103	 CLEVELAND-KENT CHICAGO - BIRMINGHAM	 B	 Larry Fasteners TWIN FALLS, IDAHO

 THE McLAUGHLIN CO. McLaughlin NEW BEDFORD, MASS., U.S.A.	 ACCURATE FASTENERS INC. 1008 W. PERRY ST. CHICAGO, ILL.	 ELCO INDUSTRIES, INC. ROCKFORD DIVISION ROCKFORD, ILLINOIS
 CORBIN CORBIN HOSE CLAMP DIVISION OF BRADCO CORPORATION SERIK, CONNECTICUT 06827	 BOLT & NUT MFG. 439 N. OGDEN AVE CHICAGO, ILL. 60622	 CARR FASTENER 1000 W. 10TH ST. CHICAGO, ILL. 60608
 Garrett OF FINE ALLOY STEEL	 CENTRAL SCREW CO. REGISTERED U.S. PATENT OFFICE 145 HARVEY ST. SAN DIEGO, CALIF.	 National SCREW & MFG. CO. CLEVELAND, OHIO

 REPUBLIC FASTENERS	 Rockford INDUSTRIAL SCREW PRODUCTS CO., ROCKFORD, ILLINOIS RFD, U.S.A.	 Ring Screw Division 2200 SHEWWOOD AVE. WARREN, MICHIGAN	 GREAT LAKES SCREW 1000 W. PERRY ST. CHICAGO, ILL.
 Nylok-Detroit 1893 BARRETT RD. TROY, MICH. 48064 WE'RE ALL FOR BETTER PRODUCTS	 R.B.W. BRUSSEL, BELGIUM & WARD BOLT AND NUT CO. WARD, OHIO	 American 34603-52 511-9701 00-00 0231-0531 2510 42 NT 93430002 SHAKEPROOF	 PALNUT LOCK NUTS AND FASTENERS THE PALNUT COMPANY CANTON, MASSACHUSETTS
 FORD PART 57139-S39 QUANTITY 800 MFR 271 5656 REPUBLIC STEEL CORP. - CLEVELAND, OHIO	 PALNUT FOR FUNCTIONAL PERFORMANCE PALNUT A LOCKWASH DIVISION OF THE PALNUT COMPANY MOUNTAIN VIEW, N.J. 07046	 Tek's SELF-DRAWING FASTENERS SPEED FASTENERS, INCORPORATED 1000 W. 10TH ST. CHICAGO, ILL.	 Everlock Detroit, Inc. Div. of Vane Corp.

 ELCO SCREWS BOLTS NUTS SPECIALS By the Cold Heading Method ELCO TOOL SCREW CORPORATION ROCKFORD, ILLINOIS	 CLEVELAND CAP SCREW 1000 W. PERRY ST. CHICAGO, ILL. 60622 A DIVISION OF STANDARD PROCESS STEEL CO. - ST. LOUIS, MO.	 TAPRITE ANOTHER CATEGORY HOLTITE FASTENERS INC. 1008 W. PERRY ST. CHICAGO, ILL.	 Everlock Detroit, Inc. Div. of Vane Corp.
 International Screw Co. INDIANAPOLIS, INDIANA A MICRODOT COMPANY	 Townsend Company TOWNSEND OF FASTENERS DIVISION 1000 W. PERRY ST. CHICAGO, ILL. 60622	 Tek's SELF-DRAWING FASTENERS SPEED FASTENERS, INCORPORATED 1000 W. 10TH ST. CHICAGO, ILL.	 PALNUT FOR FUNCTIONAL PERFORMANCE PALNUT A LOCKWASH DIVISION OF THE PALNUT COMPANY MOUNTAIN VIEW, N.J. 07046

 ANCHOR FASTENERS 1000 W. PERRY ST. CHICAGO, ILL.	 FASTEX THE BRIDGEWAY ROAD, 201 PLAZA, ILLINOIS	 BRAINARD RIVETS 1000 W. PERRY ST. CHICAGO, ILL.	 QUARTER PAK SPRING LOCK WASHERS 1000 W. PERRY ST. CHICAGO, ILL.
 THE LAMSON & SESSIONS CO. CLEVELAND, OHIO MADE IN U.S.A.	 PHEOLL INDUSTRIAL SCREW PRODUCTS, INC. CLEVELAND, OHIO	 REPUBLIC STEEL BOLT AND NUT DIVISION CHICAGO, OHIO & CLEVELAND, OHIO MADE IN U.S.A.	 Rockford INDUSTRIAL SCREW PRODUCTS CO., ROCKFORD, ILLINOIS RFD, U.S.A.
 NATIONAL LOCK ROCKFORD, ILLINOIS	 Rockford INDUSTRIAL SCREW PRODUCTS CO., ROCKFORD, ILLINOIS RFD, U.S.A.	 NATIONAL LOCK ROCKFORD, ILLINOIS	 REPUBLIC STEEL BOLT AND NUT DIVISION CHICAGO, OHIO & CLEVELAND, OHIO MADE IN U.S.A.

 CARLSON SCREWS BOLTS NUTS SPECIALS	 GREAT LAKES SCREWS BOLTS NUTS SPECIALS By the Cold Heading Method ELCO TOOL SCREW CORPORATION ROCKFORD, ILLINOIS	 PSN PIONEER SCREW & NUT CO. 1000 W. PERRY ST. CHICAGO, ILL.	 PARKER-KALON QUALITY CARBIDE FASTENERS CHICAGO, ILL.
 WOLVERINE NUT COMPANY DIVISION OF GREAT LAKES CORPORATION 1000 W. PERRY ST. CHICAGO, ILL.	 National THE NATIONAL SCREW & BOLT MANUFACTURING CO. INDIANAPOLIS, INDIANA	 Tek's SELF-DRAWING FASTENERS SPEED FASTENERS, INCORPORATED 1000 W. 10TH ST. CHICAGO, ILL.	 WOODCUT WALKER MFG. CO. MILWAUKEE, WIS.
 CAMCAR TAPRITE MICRODOT SCREW & NUT CO.	 Rockford INDUSTRIAL SCREW PRODUCTS CO., ROCKFORD, ILLINOIS RFD, U.S.A.	 SEMS TEKSTAR DIV. 1000 W. 10TH ST. CHICAGO, ILL.	 WOODCUT WALKER MFG. CO. MILWAUKEE, WIS.

"American Automotive Fasteners"

Welcome to AMK Products

AMK Products was founded in 1990. We started in business selling genuine NOS FoMoCo parts purchased from hundreds of dealerships and rebuilding difficult to find chassis and electrical components.

In 1992 AMK purchased 1200 lbs of obsolete FoMoCo fasteners, our immediate success convinced us to move forward.

Today we stock 3500+ different Chrysler, Ford and GM fasteners weighing in at over 1 million lbs !

AMK believes in American Made quality. We design and finish tooling in our Virginia facility and produce 95% of all fasteners here in USA where your American classic was born !

AMK also believes in preserving our environment. We replaced our old metal halide lighting with brighter T8 fluorescent fixtures which use 55% less electricity, replaced our inefficient AC/heating system with geothermal heat pumps and we added a 30KW solar power plant which provides all of our electricity and 10% extra for our neighbors.

Front Cover. We have collected original fastener cartons since our beginning. During the innovative 1960's with fastener manufacturing profits high as screw machined parts continued to be converted to cold forming methods of manufacture many companies purchased colorful advertising for their shipping cartons.



AMK Products, Inc. 800 Airport Road, Winchester, VA 22602

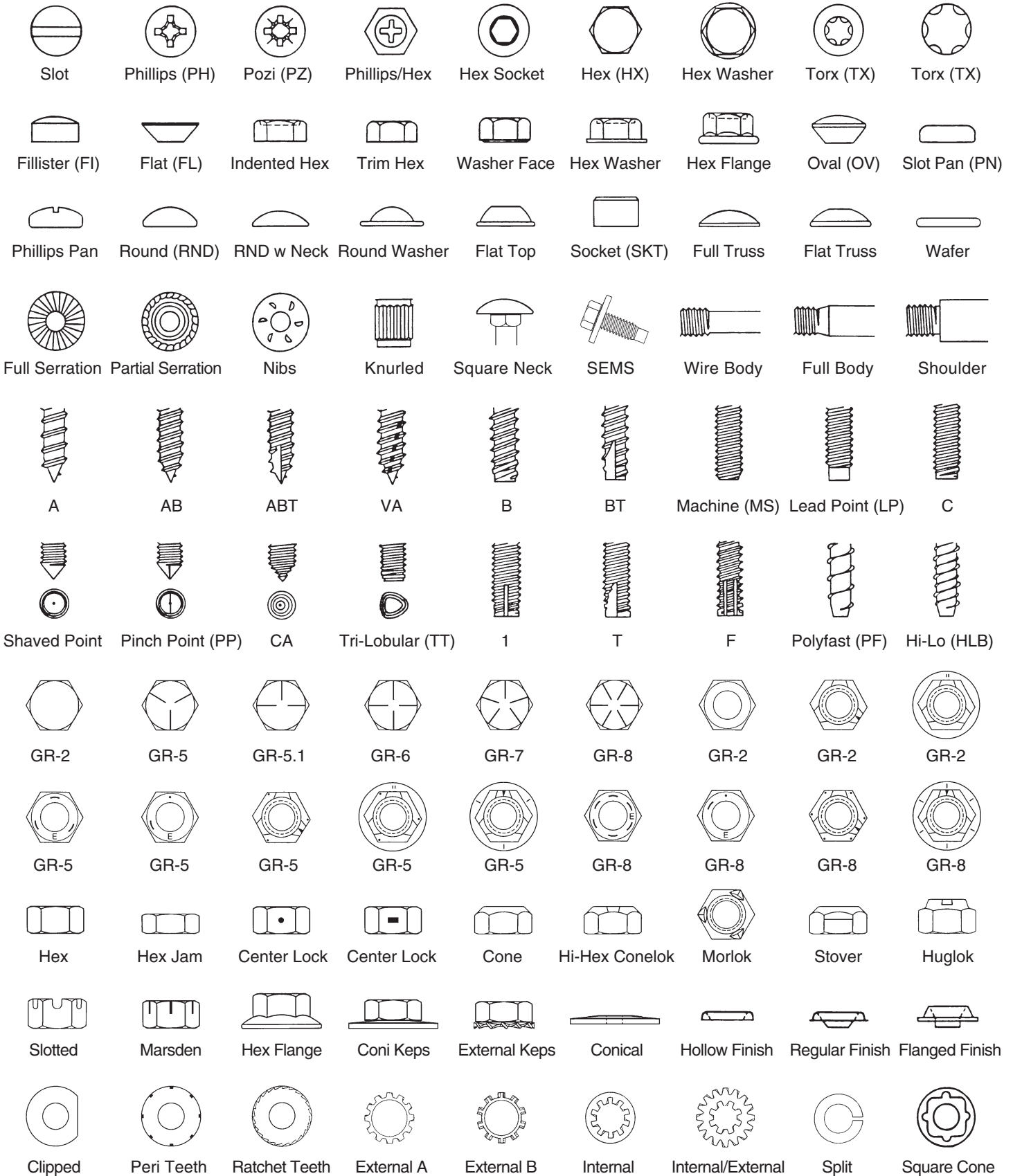
phone 540-662-7820 **fax** 800-518-2871 **on-line catalog** www.amkproducts.com

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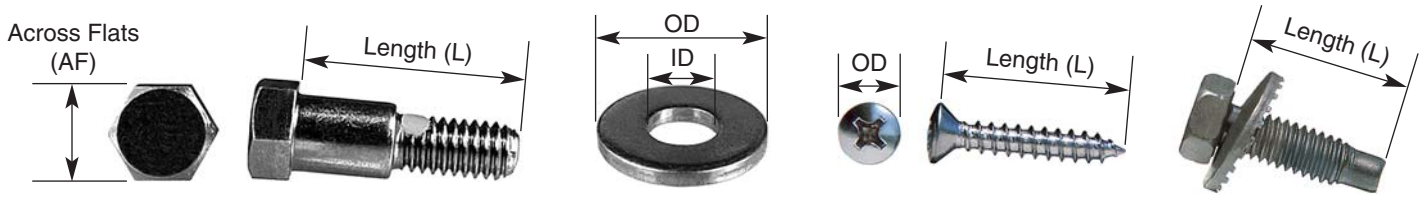


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Nomenclature



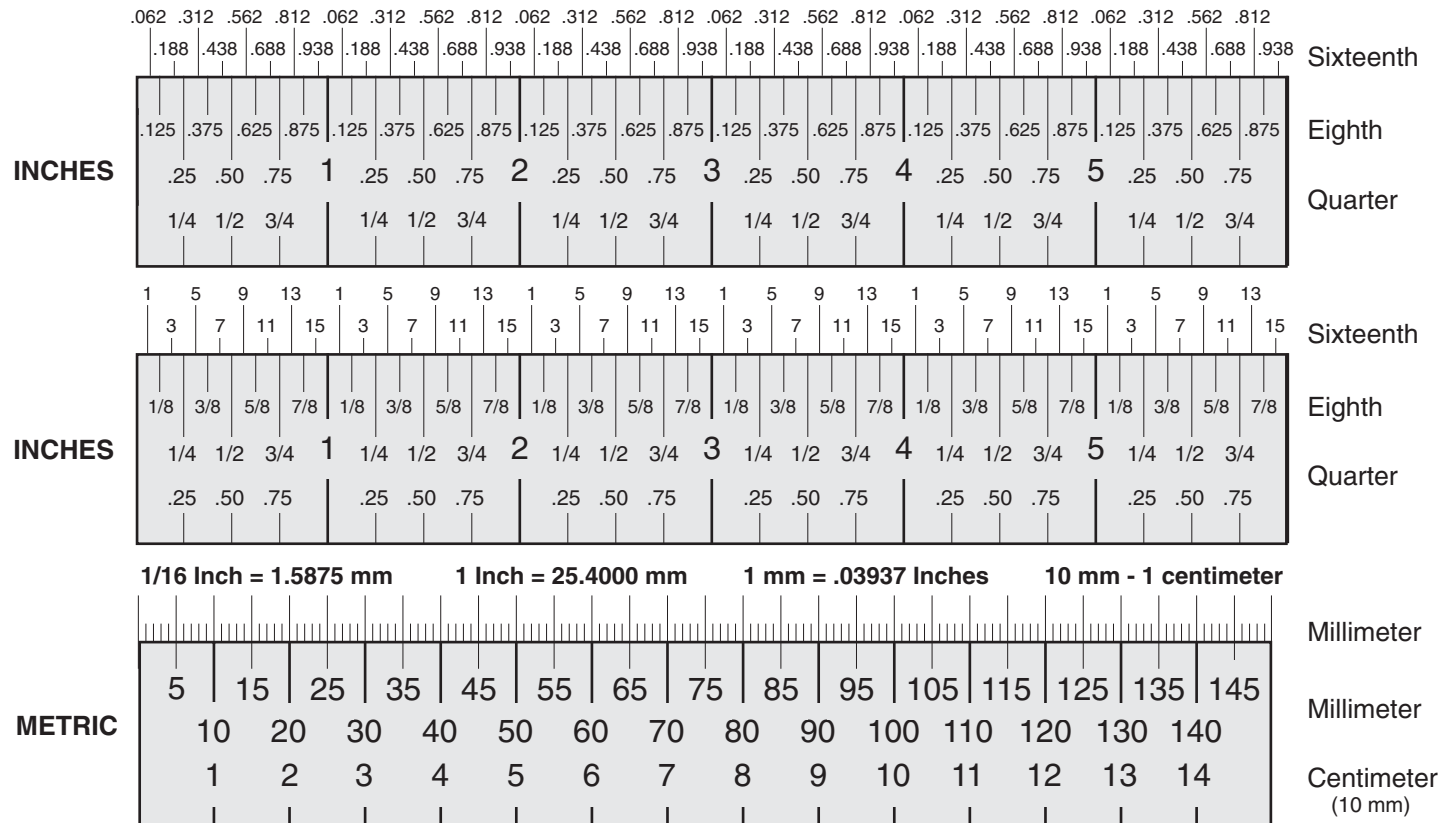
How to Measure



Threads

	INCH				METRIC				INCH				METRIC			
	Size	OD	TPI	Type	Size	OD	TPI	Type	Size	OD	TPI	Type	Size	OD	TPI	Type
INCH	4	.111	40	UNC	12	.215	14	AB, ABT, B, BT	3/8	.374	24	UNF	M3	.5		Coarse
	6	.139	20	AB, ABT, B, BT	12	.215	24	UNC	7/16	.436	14	UNC	M3.5	.6		Coarse
	6	.137	32	UNC	1/4	.246	10	A	7/16	.436	20	UNF	M3.5 (#6)	1.34		AB, ABT, B, BT
	8	.166	15	A	1/4	.246	14	AB, ABT, B, BT	1/2	.498	13	UNC	M4	.7		Coarse
	8	.166	18	AB, ABT, B, BT	1/4	.249	20	UNC	1/2	.498	20	UNF	M4.2 (#8)	1.41		AB, ABT, B, BT
	8	.163	32	UNC	1/4	.249	28	UNF	9/16	.561	12	UNC	M4.8 (#10)	1.59		AB, ABT, B, BT
	10	.189	12	A	5/16	.315	12	AB, ABT, B, BT	9/16	.561	18	UNF	M5	.8		Coarse
	10	.189	16	AB, ABT, B, BT	5/16	.311	18	UNC	5/8	.623	11	UNC	M5	1.59		AB, ABT, B, BT
	10	.189	24	UNC	5/16	.311	24	UNF	5/8	.624	18	UNF				
	10	.189	32	UNF	3/8	.374	16	UNC	3/4	.749	16	UNF				

Scales



how to use the **BULK** fastener section

About 60% of AMK fasteners are available as bulk. These are popular or common items. The other 40% which includes mostly low volume specialty items are only available in kits.

Due to limited catalog space some bulk items are only displayed online at www.amkproducts.com/bulk1.asp

The diagram shows a product listing for a fastener. The listing includes a photograph of the fastener, a physical description, an internal bin code, a finish code, a table with columns for 'S36', 'Pcs', and 'Price', and a table with columns for 'Chrysler, FORD, GM #'. Callouts point to various parts of the listing with labels: 'common application' (Ford Body 72-73), 'actual size picture', 'washer type', 'physical description' (thread size, length, across flats, washer diameter & type, other relevant info.), 'internal bin code' (for AMK in house use), 'finish code' (this is the finish/color you will get! read the finish chart carefully.), 'pieces per pack', and 'price'.

Labels and their corresponding parts in the listing:

- common application:** Ford Body 72-73
- actual size picture:** The photograph of the fastener.
- washer type:** The washer part of the fastener.
- physical description:** 5/16-18 x 1 1/16 1/2 AF 7/8 CONICAL
- internal bin code:** KWI, 384931-S
- finish code:** S36
- pieces per pack:** 4
- price:** \$5

Additional information from the listing:

- Chrysler, FORD, GM #**
- FORD numbers end with "-S"
- Chrysler & GM use a different number for each finish, these are displayed in order of AMK finish code.
- Chrysler numbers are identified with "☛"
- Different finishes within one brand are separated with a period "."
- or identified with the finish code.

AMK Part

use only this number when placing an order

Most bulk items also be available in larger quantities of -10, -25, -50, -100, -250, -500, -1M, -2500 and so on.

A 15% discount applies to retail orders. Start with the smallest quantity part # and add the quantity desired as a suffix.

example B-13229-50.

Finish Codes

(also see back cover)

S	=	Plain	S60	=	Phosphate & Red Pigment
SS	=	Stainless Steel	S100	=	Special - see note. Also S101, S102 etc.
S2	=	Phosphate & Oil (gray - black)	S301	=	Silver/Gray epoxy, 480 hrs salt spray
S3	=	Black Paint (usually over Phos)	S307	=	Black, 480 hrs salt spray
S7	=	Cadmium (light silver)	S309	=	Zinc & Yellow/Sealer, 120 hrs salt spray
S8	=	Zinc (dark silver)	S424	=	Black E-Coat & Sealer, 120 hrs salt spray
S13	=	Chrome	S426	=	Silver/Gray epoxy, 1000 hrs salt spray
S15	=	Black Oxide	S427	=	Silver/Gray epoxy, 1000 hrs salt spray
S32	=	Olive Drab Enamel (soup green)	S428	=	Black E-Coat, 100 hrs salt spray
S36	=	Zinc Dichromate (yellow - rainbow)	S436	=	Black E-Coat, 100 hrs salt spray
S44	=	Black Zinc (shiny)	M	=	Non-Electrolytic Finish (dull)
S45	=	Chrome on Stainless	P	=	Nylon Patch or Pellet Lock
S48	=	Cad & Red Dye (shiny)	W	=	Bi-Wax sealer (gold color on threads)
S55	=	Cad & Black Organic, 1000 hrs salt spray	X	=	Sealer

the **KIT** sections

Coverage includes:

Chrysler B & E body, Ford Mustang, Cougar, Fairlane, Falcon, Bronco, Truck, GM Camaro, Firebird, Chevelle, Monte Carlo, Nova.

Choose: **MASTER** or **INDIVIDUAL**

MASTER kits will provide about 85% of the fasteners found on your vehicle (if all kits available).

INDIVIDUAL kits are master kit components and misc applications not covered by a master kit.

We highly recommend that you reference the Factory Assembly Manuals.

They work great in conjunction with AMK faster kits !

GM & Ford assembly manuals may be purchased from your restoration parts supplier. For Chrysler we recommend the *Guide to E Body Fasteners* and *Guide to B Body Fasteners 1968-70* available at www.mmcdetroit.com.

ASSEMBLY INSTRUCTIONS
3940195 1969 CAMARO 12000 SERIES

1	9420821	NUT
2	103321	L. WASHER
3	9419713	BOLT
4	1193463	P. WASHER
5	7806395	GEAR ASM.
6	103320	L. WASHER
7	451399	NUT

NOTE Align flange so that holes match correct size bolt.

NOTE Remove spacers after the column is completely installed in the vehicle refer item 9 sheet 9-A6

CAUTION With the .20"-.30" spacing dimension (measured at lower pin) held when column is tightened to I.P. permissible joint distortion is that which results from the steering column to steering gear included shaft angle maintained at 3° (ref.). **NOTE** The minimum upper pin to flange engagement is .01" flush to rear flange surface.

FLANGE - LATE

△ 60 - 75 LBS FT
△ 15 - 25 LBS FT

CHEVROLET MOTOR DIVISION, GMAC		UPC	DATE	SYN	REVISION RECORD	AUTH.	DR	CR
STEERING GEAR		9	8-22-68	1	DOCUMENTATION REQ'D. LUDET			
12000		A3	8-22-68	2	AAS 3-23-68 P.I.			
			8-22-68	3	SPACER NOTE ADDED			
			10-2-68	4	SPACER NOTE REVISED			
			12-9-68	5	DOCUMENTATION REMOVED			
			1-22-69	6	WAS 7806395 GEAR ASM.			
			1-22-69	7	TORQUE 2777(A) WAS 01			

Use our OEM Index on page 405 to cross reference the factory part number to the AMK bulk number and a picture !

Assembly page number is indicated on most GM kit labels and some Ford kit labels



AMK model codes used in kit sections and kit labels

Ford

B = Bronco, D = Falcon, F = Full Size, O = Fairlane
S = Thunderbird, T = Truck, W = Cougar, Z = Mustang

GM

A = Chevelle, F = Camaro, H = Firebird, N = Nova, M = Monte Carlo

AMK Part Number System

Catagory	Prefix	Number
FORD	F	1 - 3999
GM	G	4000 - 7999
Chrysler	C	8000 - 9999
BULK	B	10000 >