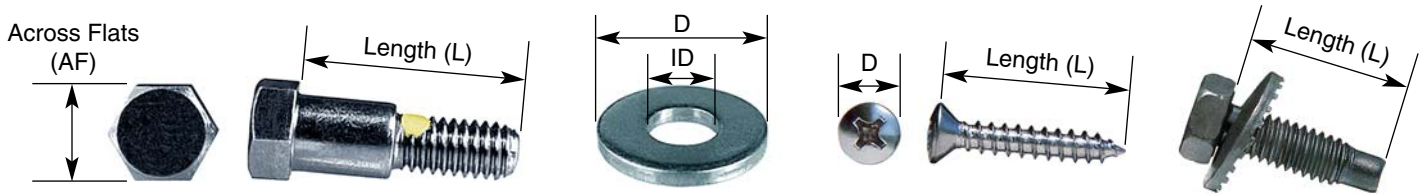


# How to Measure



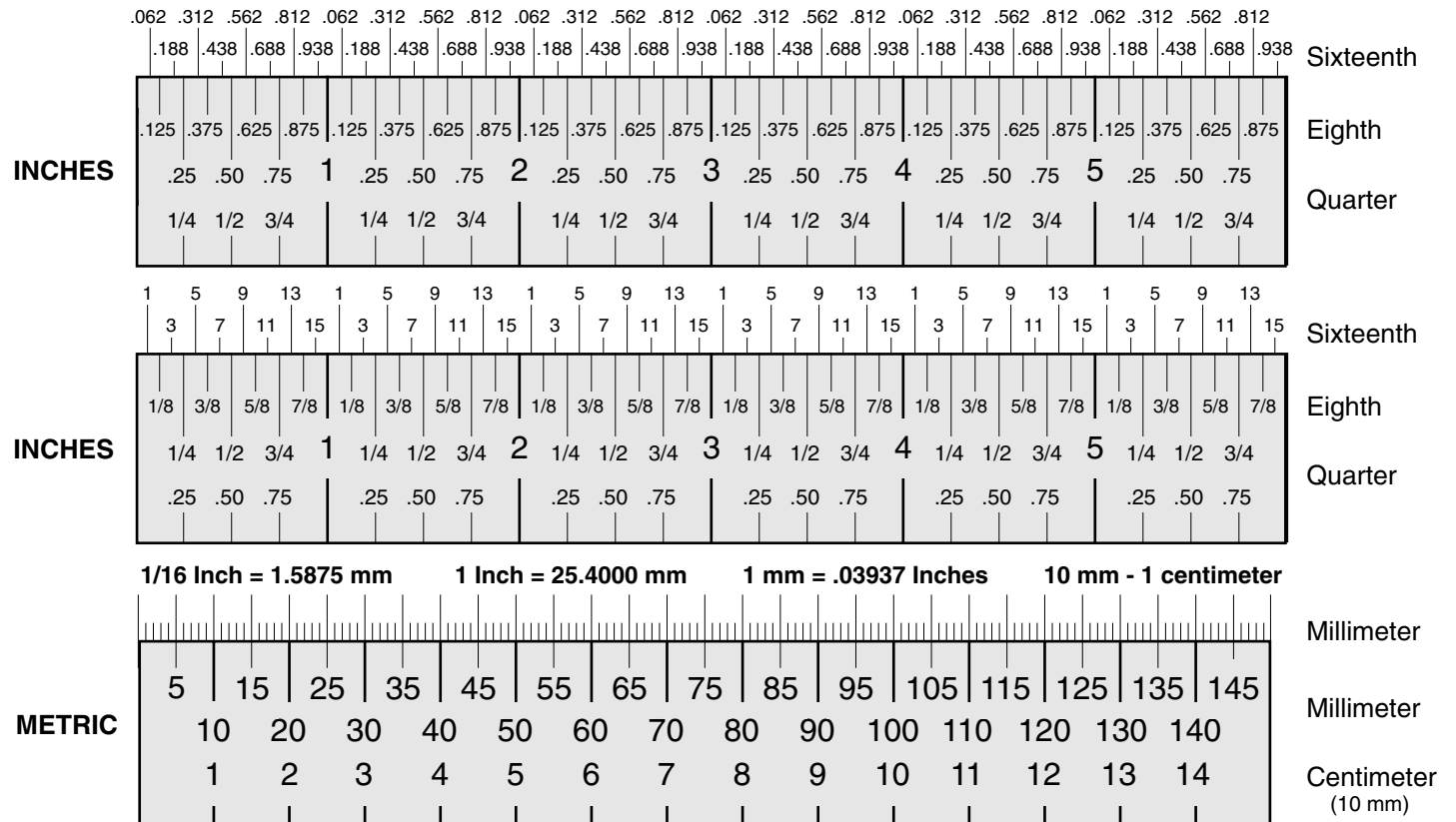
## Threads

| INCH | Size | D    | TPI            | Type | Size | D    | TPI            | Type           | Size | D    | TPI | Type |
|------|------|------|----------------|------|------|------|----------------|----------------|------|------|-----|------|
|      | 4    | .111 | 40             | UNC  | 12   | .215 | 14             | AB, ABT, B, BT | 3/8  | .374 | 24  | UNF  |
| 6    | .139 | 20   | AB, ABT, B, BT | 12   | .215 | 24   | UNC            | 7/16           | .436 | 14   | UNC |      |
| 6    | .137 | 32   | UNC            | 1/4  | .246 | 10   | A              | 7/16           | .436 | 20   | UNF |      |
| 8    | .166 | 15   | A              | 1/4  | .246 | 14   | AB, ABT, B, BT | 1/2            | .498 | 13   | UNC |      |
| 8    | .166 | 18   | AB, ABT, B, BT | 1/4  | .249 | 20   | UNC            | 1/2            | .498 | 20   | UNF |      |
| 8    | .163 | 32   | UNC            | 1/4  | .249 | 28   | UNF            | 9/16           | .561 | 12   | UNC |      |
| 10   | .189 | 12   | A              | 5/16 | .315 | 12   | AB, ABT, B, BT | 9/16           | .561 | 18   | UNF |      |
| 10   | .189 | 16   | AB, ABT, B, BT | 5/16 | .311 | 18   | UNC            | 5/8            | .623 | 11   | UNC |      |
| 10   | .189 | 24   | UNC            | 5/16 | .311 | 24   | UNF            | 5/8            | .624 | 18   | UNF |      |
| 10   | .189 | 32   | UNF            | 3/8  | .374 | 16   | UNC            | 3/4            | .749 | 16   | UNF |      |

| METRIC     | Pitch |                |            | Pitch |                |        | Pitch |        |      |
|------------|-------|----------------|------------|-------|----------------|--------|-------|--------|------|
|            | M3    | .5             | Coarse     | M6    | 1.00           | Coarse | M12   | 1.50   | Fine |
| M3.5       | .6    | Coarse         | M6.3 (1/4) | 1.81  | AB, ABT, B, BT | M12    | 1.25  | Fine   |      |
| M3.5 (#6)  | 1.34  | AB, ABT, B, BT | M8         | 1.00  | Fine           | M12    | 1.75  | Coarse |      |
| M4         | .7    | Coarse         | M8         | 1.25  | Coarse         | M14    | 1.50  | Fine   |      |
| M4.2 (#8)  | 1.41  | AB, ABT, B, BT | M8 (5/16)  | 2.12  | AB, ABT, B, BT | M14    | 2.00  | Coarse |      |
| M4.8 (#10) | 1.59  | AB, ABT, B, BT | M10        | 1.00  | Fine           | M16    | 1.50  | Fine   |      |
| M5         | .8    | Coarse         | M10        | 1.25  | Fine           | M16    | 2.00  | Coarse |      |
| M5         | 1.59  | AB, ABT, B, BT | M10        | 1.50  | Coarse         | M18    | 2.50  | Coarse |      |

## Scales



# ORDER FORM

## Ship To

Name \_\_\_\_\_  
 Address \_\_\_\_\_  
 City \_\_\_\_\_ State \_\_\_\_\_  
 ZIP \_\_\_\_\_ Country \_\_\_\_\_  
 Phone #1 \_\_\_\_\_ #2 \_\_\_\_\_  
 Cell # \_\_\_\_\_ FAX \_\_\_\_\_  
 Email \_\_\_\_\_

## Credit Card Billing Address

Name \_\_\_\_\_  
 Address \_\_\_\_\_  
 City \_\_\_\_\_ State \_\_\_\_\_  
 ZIP \_\_\_\_\_ Country \_\_\_\_\_

|                 |  |                   |       |                  |       |
|-----------------|--|-------------------|-------|------------------|-------|
| <b>Year</b>     | _____  | <b>Build Date</b> | _____ | <b>Objective</b> | _____ |
| <b>Make</b>     | Chevy Chrysler Ford Pontiac _____  |                   |       |                  |       |
| <b>Model</b>    | Bronco Camaro Chevelle Chevy II Cougar Fairlane<br>Firebird GTO Mustang Nova Torino Truck _____  |                   |       |                  |       |
| <b>Body</b>     | Convertible Coupe Fastback Sedan _____   |                   |       |                  |       |
| <b>Engine</b>   | 170/200 221 250 260 283 289 289HP 301 302<br>302 Boss 305 307 318 326 327 340 350 351C 351W 352 383<br>389 390 390GT 396 400 406 426 Hemi 427 428 428CJ<br>428PI 429 440 429CJ/SCJ 429 454 455 BOSS HO HP<br>SD 2V 4V 6V Alum or Iron Intake RAM AIR _____ |                   |       |                  |       |
| <b>Other</b>    | AC Alt Gen A/T M/T GT PS Smog R/S SS Hidden H/L  |                   |       |                  |       |
| <b>Chassis</b>  | Disc Drum HD-Susp Mono or Multi springs Rr Sway  |                   |       |                  |       |
| <b>Interior</b> | Console STD DLX Light Dark FDS T-Top _____   |                   |       |                  |       |

**USA** 48 states orders are shipped UPS Ground or Priority Mail  
 The following are Air Mail only, insurance is required  
**Alaska, Hawaii, PO Boxes, Canada & Overseas**

| # Pkg's | Part # | Page | Description | Price | TOTAL |
|---------|--------|------|-------------|-------|-------|
| 1       |        |      |             |       |       |
| 2       |        |      |             |       |       |
| 3       |        |      |             |       |       |
| 4       |        |      |             |       |       |
| 5       |        |      |             |       |       |
| 6       |        |      |             |       |       |
| 7       |        |      |             |       |       |
| 8       |        |      |             |       |       |
| 9       |        |      |             |       |       |
| 10      |        |      |             |       |       |
| 11      |        |      |             |       |       |
| 12      |        |      |             |       |       |
| 13      |        |      |             |       |       |
| 14      |        |      |             |       |       |
| 15      |        |      |             |       |       |
| 16      |        |      |             |       |       |
| 17      |        |      |             |       |       |
| 18      |        |      |             |       |       |

PRINT CLEARLY  
MAKE COPIES

|   |  |
|---|--|
| <input type="checkbox"/> CHECK ENCLOSED <input type="checkbox"/> C.O.D. <input type="checkbox"/> VISA/MC<br><br>Exp _____ 3 Digits _____<br><br>_____ signature | <b>Minimum Order</b> 3 0 0 0<br>VA resident sales tax 5%<br>*Shipping 5% <b>\$10 Min</b> 10 0 0<br><b>C O D \$14</b><br><br><b>TOTAL</b> |
| <b>AMK Products, Inc.</b><br>800 Airport Road, Winchester, VA 22602<br>phone 540-662-7820 fax 800-518-2871  | *Heavy items, Export or Rush<br>cost extra   |

# AMK POLICIES

## ORDERING - \$30 minimum

1. Online catalog: [www.amkproducts.com](http://www.amkproducts.com)
2. FAX: 800-518-2871. **Please use part numbers.**
3. Mail: AMK Products, Inc. 800 Airport Road, Winchester, VA 22602
4. Out of stock items will be Back Ordered if they can be shipped within 2 weeks, otherwise Cancelled, reorder later.
5. Order processing time. Expect 1-10 days January - August, 1-5 days September - December.
6. Address Corrections. UPS charges AMK for incorrect or incomplete addresses. Customer fee is \$12 per incident. UPS Requires a full street address including "Ave, Blvd, CT, DR, ST" etc, UPS does not deliver to PO boxes. If unsure of your address search "UPS address validator" online.
7. Closed: New Year's, Earth Day, Memorial Day, July 4, Labor Day, Thanksgiving and Friday after, last week of year.

## PAYMENT

1. VISA, MC, Discover, AMEX. Declined cards will cause delays, your order will be set aside.
2. Money Order
3. COD \$14 additional
4. Personal checks drawn on US banks only (No foreign checks). Checks are held until cleared.
5. Wire transfer.

## SHIPPING - \$10 minimum

1. UPS Ground to the lower 48 states.
2. Priority Mail. "Mail Receptacle" required. Insurance required.
3. Canada & overseas orders ship Priority Mail International insured. UPS by request.
4. Expedited Services (may not reduce processing time): UPS 3 Day Select, 2 Day Air, Next Day Air, Priority Mail Express.
5. Drop Ship. Shipments are subject to a \$5 drop ship fee. International drop ship fee is \$10.

## RECEIVING, SHORTAGES & DAMAGED GOODS

1. If possible report damaged boxes to the driver when receiving. Check your purchase promptly for damage.
2. Inspect and compare with the invoice. Report discrepancies to AMK within 7 days, have invoice # ready.
3. Take notice of back ordered or cancelled items.
4. Examine packaging carefully before discarding to avoid throwing away purchased items.
5. If damage is suspected, keep all original packaging and contents together for carrier's inspection.
6. Contact AMK promptly to report shortages or damaged goods.

## DEFECTIVE PARTS

1. Report within 30 days.

## CATALOG

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2. Hardcopy catalog is free with \$30 order. Additional catalogs are \$4 if accompanied with an order.
3. Hardcopy catalog only is \$12 US delivered in USA.

## PRICING

1. All prices are figured in US dollars.
2. We reserve the right to change prices.

## RETURNED GOODS

1. No returns or refunds under \$10 value.
2. No mail-in order refunds (because parts are not available) under \$4.
3. Returned goods are subject to a restocking fee ranging 15% to 25%, shipping costs are not refundable.
4. All returns must have a return authorization number (RMA), contact AMK for a number.
5. No returns after 45 days from invoice date.
6. All returns must be sent pre-paid (COD not accepted).
7. Copy of invoice required.
8. No return of used fasteners.

# ORDER FORM

**Ship To**

Name \_\_\_\_\_  
 Address \_\_\_\_\_  
 City \_\_\_\_\_ State \_\_\_\_\_  
 ZIP \_\_\_\_\_ Country \_\_\_\_\_  
 Phone #1 \_\_\_\_\_ #2 \_\_\_\_\_  
 Cell # \_\_\_\_\_ FAX \_\_\_\_\_  
 Email \_\_\_\_\_

**Credit Card Billing Address**

Name \_\_\_\_\_  
 Address \_\_\_\_\_  
 City \_\_\_\_\_ State \_\_\_\_\_  
 ZIP \_\_\_\_\_ Country \_\_\_\_\_

|                 |  |                   |       |                  |       |
|-----------------|--|-------------------|-------|------------------|-------|
| <b>Year</b>     | _____  | <b>Build Date</b> | _____ | <b>Objective</b> | _____ |
| <b>Make</b>     | Chevy Chrysler Ford Pontiac _____  |                   |       |                  |       |
| <b>Model</b>    | Bronco Camaro Chevelle Chevy II Cougar Fairlane<br>Firebird GTO Mustang Nova Torino Truck _____  |                   |       |                  |       |
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| 4  |       |        |      |             |       |       |
| 5  |       |        |      |             |       |       |
| 6  |       |        |      |             |       |       |
| 7  |       |        |      |             |       |       |
| 8  |       |        |      |             |       |       |
| 9  |       |        |      |             |       |       |
| 10 |       |        |      |             |       |       |
| 11 |       |        |      |             |       |       |
| 12 |       |        |      |             |       |       |
| 13 |       |        |      |             |       |       |
| 14 |       |        |      |             |       |       |
| 15 |       |        |      |             |       |       |
| 16 |       |        |      |             |       |       |
| 17 |       |        |      |             |       |       |
| 18 |       |        |      |             |       |       |

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|   |  |
|---|--|
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7. Copy of invoice required.
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# FAQ's

**Do you offer a kit for the whole car ?** Not exactly. If we have all the Master and Junior kits for your model you can get about 85% in one easy purchase. Misc items not available in a Master kit heading can be purchased additionally.

**How accurate are the kits ?** Most kits are right on. Sometimes we do have to make substitutions in order to be practical, fasteners are costly to manufacture and it makes sense to substitute if a closely similar part is already in the warehouse.

**Do you offer "front end kits" ?** No. Instead AMK has a more accurate and comprehensive solution: the "Master Body" kit.

**Should I buy assembly manuals ?** Absolutely ! They are like the instructions for your AMK kit. Plus they provide torque specs.

**I do not see my headmark ?** The headmarking identifies the manufacturer and grade. Car companies source fasteners from multiple suppliers, especially heavily used items. AMK has reproduced the most popular old markings and has registered them as our trademarks. If the kit does not include the marking you want then check our bulk section because we may offer the same part with other markings. Alternatively you could replate the originals.

**Do chrome valve covers use chrome bolts ?** The factory did not use chrome bolts with valve covers.

**Why do exhaust manifold bolts rust ?** From the factory, the bolts, like the exhaust manifolds are plain finish.

**What is the best way to place my order ?** #1 online at [amkproducts.com](http://amkproducts.com) #2 [sales@amkproducts.com](mailto:sales@amkproducts.com)  
#3 fax 800-518-2871 (order form is online or in catalog) #4 phone 540-662-7820 M-F 9-4 PM (lunch break is 12:00 - 12:45).

**What payment is accepted ?** Visa, MC, Discover and AMEX, money orders, personal checks drawn on US banks only, (orders are held until check clears), COD paid with a money order.

**What information is needed when placing my order ?** #1 AMK part numbers #2 shipping address #3 billing address, please make sure you have the correct billing address otherwise costs increase #4 phone number #5 clear hand writing.

**When will my order ship ?** Depends on size of order and time of year. Expect 1-10 days Jan-Aug, 1-5 days Sept-Dec.

**How will my order ship ?** Our standard method of shipping is UPS Ground or Priority Mail. We also offer UPS 3 Day Select, 2 Day Air, Next Day Air. Transit time to Eastern US is 1-2 days, Midwest 3-4 days and 5-6 days to the West.

**Why is no one answering the phone ?** All lines are busy. Lunch break is 12:00 - 12:45 daily. AMK Products primarily ships to distributors. We maintain retail phone sales in order to stay connected with our customers.

**Can I pay to rush my order ?** Expedited shipping methods are available but production time may be required.

**Can I have my order sent Priority Mail ?** Yes in most cases. You must have a Mail Receptical Box.

**I do not see my model ?** We have meticulously researched many popular models and offer thousands of fastener kits and are working on additional kits, meanwhile we recommend that you use our bulk section or pick a similar model.

**What does SEMS mean ?** It stands for "screw and washer assembly". The original manufacturer also used it as a marking.

**Where are AMK fasteners made ?** About 80% of our fasteners are made in USA by quality certified manufacturers. AMK supplies the manufacturers with the tooling needed to form the head and markings. Beyond the basic dimensional and strength requirements AMK imposes very stringent aesthetic standards. This makes for a huge difference in overall quality.

**How are fasteners made ?** Most fasteners are cold formed from wire by cold heading machines. During the winter months cold heading shops require little heating because so much heat is generated by the metal as it is being worked ! Threads on most fasteners are "rolled". The threaded area is "wire diameter" or extruded and the rolling process displaces material.

**What is phosphate ?** It is the application of a crystal structure on the surface of steel. In the automotive industry phosphate is used to retain oil which provides light corrosion protection or it is used as a primer base for other coatings.

**What is plating ?** Plating is the application of another metal onto the surface in or to prevent corrosion or provide an appearance. There are two main types of plating. Most fasteners are electroplated where another material such as zinc or cadmium is deposited on the surface in a tank containing electrolyte liquid, a cathode (parts), anode (material to deposit), electricity and controls. Parts that are prone to hydrogen embrittlement damage from the electroplating process are often "mechanically" plated instead. This process blasts the fasteners with the plating material until sufficient coating thickness is achieved. Zinc is most common. A mechanical finish can be identified by the texture and somewhat dull finish. Mechanical plating is often used on thin spring steel fasteners such as wave washers and stamped nuts.

**How do I install a rivet nut ?** If it is a hex body nut, just place it in the hole and install the fastener, the hex body prevents rotation For round rivet nuts see the installation picture shown on page 62 of the BULK catalog. Stack the parts onto the screw in the order shown and spin the rivet nut onto the screw. Insert the assembly into the hole and hold the nut firmly with a wrench as you tighten down the screw with an allen wrench until the rivet nut body is totally collapsed.

# Shop these AMK distributors

Be Sure to ask for AMK Products by name and reference the AMK part number



Additional distributors are listed at [www.amkproducts.com/dealers](http://www.amkproducts.com/dealers)

## Important

***When ordering inform the dealer that you must have the AMK part, otherwise you may receive something else !***

Our packaging is always marked "AMK Products" or "amkproducts.com". If the dealer does not have what you want then please contact us for the name of a stocking dealer or to place the order directly.

*Thanks for supporting quality AMK Products.*



# Environment

AMK is located on 24 beautiful acres but downwind of pollution sources.  
We believe that growth should be balanced with reductions of harmful emissions.

Clean energy sources are needed because air pollution by coal burning powerplants and the surface mining processes used to obtain the fuel is harming public health. Surface mining releases toxins once locked inside rock to the groundwater and creates a permanent eyesore on the land. Waste rock has buried many miles of streams in a process known as "valley fill". Toxic emissions from coal burning include soot particles and nitrogen oxides that cause respiratory problems such as asthma and pneumonia, mercury that poisons our fish and makes them unsafe to eat, sulphur dioxide that causes haze, acid rain that harms our lakes and oceans and volumes of CO<sub>2</sub> that alter our climate !

Today there are many clean energy technologies available such as: solar, wind, geothermal and nuclear. These energy sources can provide energy savings too. Energy demand itself can be dramatically reduced by smart designs, installing programmable thermostats, updating lighting, HVAC equipment, minimizing outside air intake and inversion fans.

*The AMK facility is a small example.*

*We generate 90% of our electricity and collect soft rainwater onsite.*

*New efficient lighting uses 55% less electricity and geothermal heat pumps greatly reduced our heating and cooling costs.*



*30KW  
Solar Power Plant*

*Solar output is highest when electricity demand is highest during the summer !*

*Excess electricity is automatically distributed to nearby users.*

*Because the energy is produced locally where it is consumed the need for long distance transmission lines is reduced.*

## Green Thoughts

1. Restoring and driving a vintage car is better for the environment than manufacturing a new one because a huge amount of energy is saved and CO<sub>2</sub> emissions prevented.
2. Reusing is the best form of recycling, AMK reuses fastener cartons for shipping orders when possible.
3. Worldwide most steel products including fasteners are made from recycled material.
4. AMK fastener kit bags are #4 LDPE and can be recycled at your grocery store together with grocery bags.



# AMK FINISHES



**S**  
**NO FINISH**  
*Natural Material*



**SS**  
**STAINLESS STEEL**  
*Silver*



**S2**  
**PHOSPHATE & OIL**  
*Gray - Black*



**S3**  
**BLACK DIP SPIN**  
*Satin Black*



**S7**  
**CADMIUM**  
*Soft Silver*



**S8**  
**ZINC**  
*Dark Silver - Blue*



**S13**  
**CHROME**  
*Bright Silver*



**S32**  
**GREEN DIP SPIN**  
*Pea Green*



**S36**  
**ZINC DICHROMATE**  
*Yellow Iridescent*



**S44**  
**BLACK ZINC**  
*Shiny Black*



**S45**  
**STAINLESS & CHROME**  
*Bright Silver*



**S48**  
**RED DYE**  
*Shiny Red*



**S60**  
**PHOSHATE & RED**  
*Dull Red*



**M**  
**MECHANICAL**  
*Matte*



**P**  
**NYLON LOCK**  
*Pellet, Patch, Strip*



**W & X**  
**BI-WAX, MASTIC**  
*Golden, Flexible Black*

.062 .312 .562 .812 .062 .312 .562 .812 .062 .312 .562 .812 .062 .312 .562 .812 .062 .312 .562 .812

.188 .438 .688 .938 .188 .438 .688 .938 .188 .438 .688 .938 .188 .438 .688 .938 .188 .438 .688 .938

*Sixteenth*

.125 .375 .625 .875 .125 .375 .625 .875 .125 .375 .625 .875 .125 .375 .625 .875 .125 .375 .625 .875

*Eighth*

**INCHES**

.25 .50 .75 1 .25 .50 .75 2 .25 .50 .75 3 .25 .50 .75 4 .25 .50 .75 5 .25 .50 .75

*Quarter*

1/4 1/2 3/4 1/4 1/2 3/4 1/4 1/2 3/4 1/4 1/2 3/4 1/4 1/2 3/4 1/4 1/2 3/4

5 15 25 35 45 55 65 75 85 95 105 115 125 135 145

*Millimeter*

**METRIC**

10 20 30 40 50 60 70 80 90 100 110 120 130 140

1 2 3 4 5 6 7 8 9 10 11 12 13 14

*Centimeter*



800 Airport Road, Winchester, VA 22602

phone 540-662-7820 fax 800-518-2871

[www.amkproducts.com](http://www.amkproducts.com)