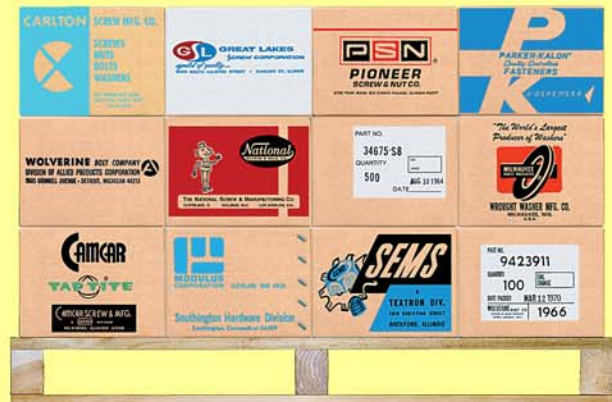


AMK inc

PRODUCTS

FASTENER KITS



"American Automotive Fasteners"

Welcome to AMK Products

AMK Products was founded in 1990 by Max Kotlowski who started the business selling automotive restoration items.

In 1992 AMK on strong advice from friend Ed Meyer purchased 1200 lbs of surplus fasteners originating from the Shelby American plant in California. Our immediate success convinced us to move forward !

Today we stock thousands of classic Chrysler, Ford and GM fasteners weighing in at over 1 million pounds !

AMK believes in American Made quality. We design and finish tooling at our Virginia distribution facility and pledge to produce a minimum of 80% of our fasteners here in USA !

AMK also believes in preserving our environment. We replaced our old metal halide lighting with brighter high efficiency fixtures which require 55% less electricity. Next we replaced our inefficient air conditioning systems with *geothermal* heat pumps and added a 30KW solar power plant to the rooftop, greatly minimizing energy usage.

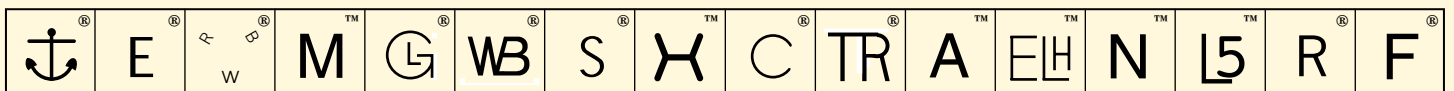
Front Cover. We have collected original fastener cartons since our beginning. During the innovative 1960's with fastener manufacturing profits surging as expensive screw machined parts continued to be converted to cold forming methods of manufacture many companies splurged on colorful advertising for their shipping cartons !



AMK Products, Inc. 800 Airport Road, Winchester, VA 22602

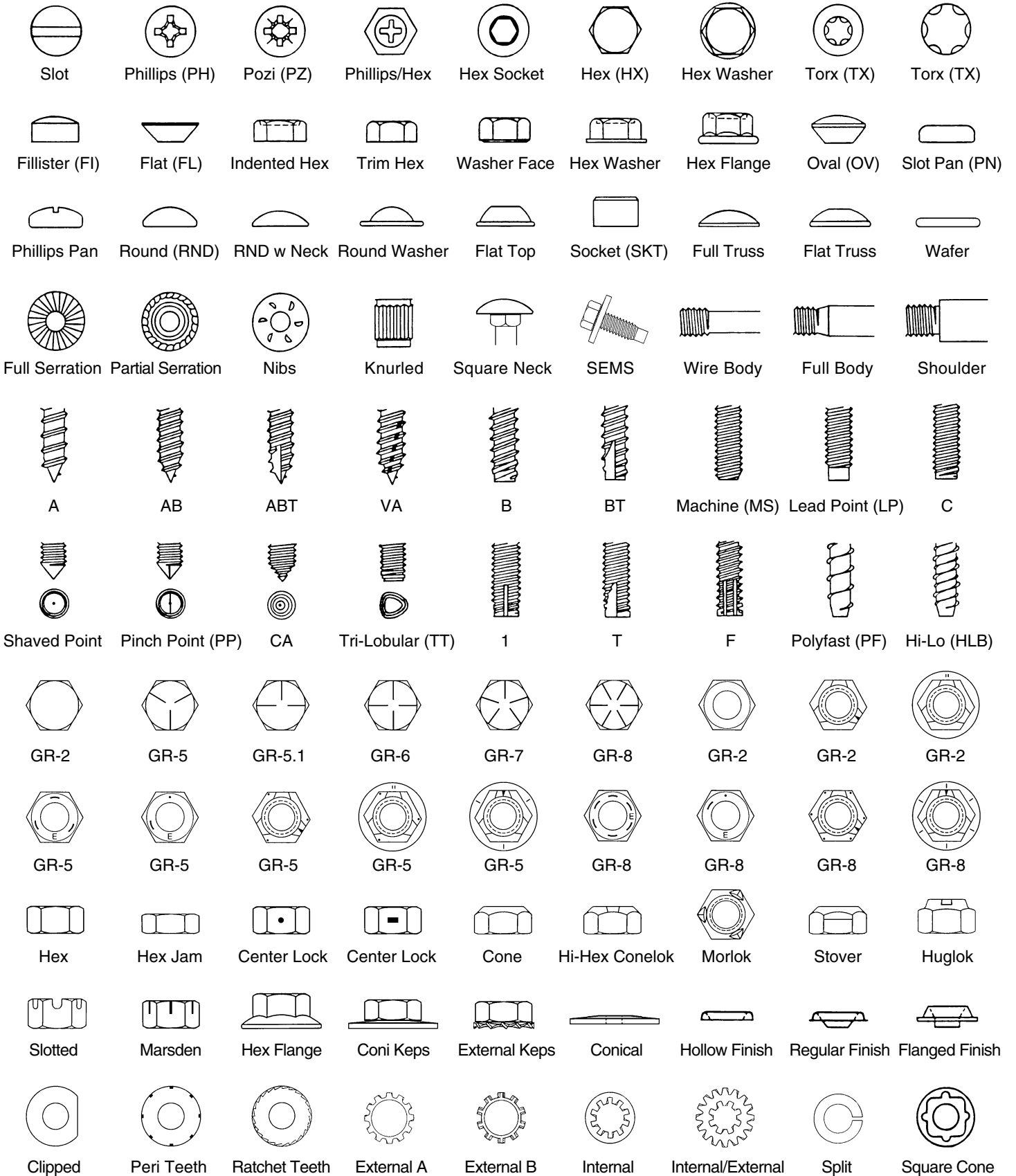
website amkproducts.com **sales** sales@amkproducts.com **phone** 540-662-7820 **fax** 800-518-2871

AMK Products Trademarks



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Nomenclature



How to Use KITS 2020

Choose: **MASTER** or **I-Kit (individual kit)**

MASTER kits will provide about 85% of the fasteners found on your vehicle (if all kits available).

INDIVIDUAL kits are master kit components and misc applications not covered by a master kit.

We highly recommend that you reference the Factory Assembly Manuals.

They work great in conjunction with AMK faster kits !

Ford and GM assembly manuals may be purchased from your restoration parts supplier. For Chrysler we recommend the *Guide to E Body Fasteners* and *Guide to B Body Fasteners 1968-70* available at www.mmcdetroit.com.

ASSEMBLY INSTRUCTIONS
3940195 1969 CAMARO 12000 SERIES

1 9420821 NUT
2 103321 L. WASHER
3 9419713 BOLT
4 1193463 P. WASHER
5 7806395 GEAR ASM.
6 103320 L. WASHER
7 451399 NUT

NOTE Align flange so that holes match correct size bolt.

NOTE Remove spacers after the column is completely installed in the vehicle refer item 9 sheet 9-A6

CAUTION With the .20"-.30" spacing dimension (measured at lower pin) held when column is tightened to I.P. permissible jig joint distortion is that which results from the steering column to steering gear included shaft angle maintained at 3° (ref.). **NOTE** The minimum upper pin to flange engagement is .2in flush to rear flange surface.

△ 60 - 75 LBS FT
△ 15 - 25 LBS FT

CHEVROLET MOTOR DIVISION, GMAC #		UPC	DATE	SYN	REVISION RECORD	AUTH	DR	CR
STEERING GEAR		9	8-22-69	1	DOCUMENTATION REQ'D LUDEI			
			8-22-69	2	AAS 5-23-69 FI			
			8-22-69	3	SPACER NOTE REVISED	97854		
			8-22-69	4	SPACER NOTE REVISED			
			8-22-69	5	DOCUMENTATION REMOVED			
			8-22-69	6	WAS 7806396 GEAR ASM	22295		
			8-22-69	7	TORQUE 317(2)WAS(U)	22295		

Use our OEM Index on page 405 to cross reference the factory part number to the AMK bulk number and a picture !

Assembly page number is indicated on most GM kit labels and some Ford kit labels



AMK model codes used in kit sections and kit labels

Ford

B = Bronco, D = Falcon, F = Full Size, O = Fairlane
S = Thunderbird, T = Truck, W = Cougar, Z = Mustang

GM

A = Chevelle, F = Camaro, G = GMC Truck, H = Firebird
K = Chevy Truck, M = Monte Carlo, N = Nova, T = GTO

AMK Part Number System

Category	Prefix	Number
FORD	F	1 - 3999
GM	G	4000 - 7999
Chrysler	C	8000 - 9999
BULK	B	10000 >